

Work Order ID 166375

Tuesday, September 19, 2017 9:30:07 AM

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Item ID: D4857-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Wiper Deflector Assembly

Start Date: 9/19/2017 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 9/22/2017 Req'd Qty: 2.00 ***2*** Customer:

Reference:

Approvals: Process Plan:  Date: SEP 18 2017 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4857	REV F 								

110 0.00
110
 Small Fab Memo 0.59
 Small Fab Drill holes for D4857-1 as per dwg using DT10028

2 SEP 20 2017 MLC

120 0.00
120
 QC Memo 0.04
 Quality Control

 SEP 20 2017 MLC
 inspection to inspector Sig

130 0.00
130
 HandFinish Memo 0.48
 Hand Finishing Touch up holes with primer as per dwg

2 SEP 20 2017 MLC

A/R PRIMER BATCH: 138374

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Reference:

Stop *NB2*

**Insp.
Stamp**

0.00

Memo

Packaging

Packaging

180

QC21- Final Inspection - Work Order Release

0.00

Memo

QC

Quality Control

DAS
28
9-89

SEP 21 2017

17/9/22

SEP 21 2017

Picklist Print

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Work Order ID: 166375

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Parent Item: D4857-041

D4857-041

Parent Item Name: Wiper Deflector Assembly

Start Date: 9/19/2017

Required Date: 9/22/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP
REV:B AS PER REV F JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4857-M		Manufactured	No			110	Each	26.0000	1	2			
D4857-M									**			SEP 20 2017	MCC
Wiper Deflector													

Location

Loc Qty

Loc Code

cck136a

26

140559

4

143591

11

143592

11

2

D4944-1

Manufactured No

150

Each

1.0000

2

4

D4944-1

Gasket

**

2017
SEP 22 MCC

Location

Loc Qty

Loc Code

GA

1

141256

1

B 166376

(4)